MagChem® KF Safety Data Sheet according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations Date of issue: 04/18/2014 Revision date: 04/09/2021 Supersedes: 07/31/2019 Version: 1.3

Substance MagChem® KF Magnesium oxide 1309-48-4 MgO calcined brucite magnesia, c deadburned / refractory, peri use For use in industrial applicati			esite, magnesite hurnt	
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None under normal condition	15.			
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309-48-4				
	Product identifier	%	GHS US classification	
	(CAS-No.) 1309-48-4	98	Not classified	
	(CAS-No.) mixture	2	Not classified	
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First-aid measures after skin contact	: Not expected to be an irritant. Remove affected clothing and wash all exposed skin area with mild soap and water, followed by warm water rinse.	
First-aid measures after eye contact	: Rinse immediately with plenty of water. Obtain medical attention if pain, blinking or redness persists.	
First-aid measures after ingestion	: Rinse mouth. Do NOT induce vomiting.	
4.2. Most important symptoms and effect	cts (acute and delayed)	
Symptoms/effects	: Not expected to present a significant hazard under anticipated conditions of normal use. Do not breathe dust.	
Symptoms/effects after inhalation	: Inhalation may cause: irritation, cough, shortness of breath.	
Symptoms/effects after skin contact	None under normal conditions.	
Symptoms/effects after eye contact	: May cause eye irritation.	
Symptoms/effects after ingestion	: Ingestion generally causes purging of the bowels. Swallowing large amounts may cause bowel obstruction.	

Immediate medical attention and special treatment, if necessary 4.3.

No special procedures required.

SECTION 5: Fire-fighting measures		
5.1. Suitable (and unsuitable) extinguishing media		
Suitable extinguishing media	: Not combustible. If there is a fire close by, use suitable extinguishing agents. Water fog. Carbon dioxide. Dry powder. Foam.	
Unsuitable extinguishing media	: None known.	
5.2. Specific hazards arising from the cl	nemical	
Fire hazard	If heated to decomposition (>1700 °C), magnesium oxide fumes may be generated.	
Explosion hazard	Product is not explosive.	
Reactivity	: Reacts with : Incompatible materials.	
5.3. Special protective equipment and p	recautions for fire-fighters	
Firefighting instructions	Use water spray or fog for cooling exposed containers. Exercise caution when fighting any chemical fire. Do not allow run-off from fire fighting to enter drains or water courses.	
Protection during firefighting	: Do not enter fire area without proper protective equipment, including respiratory protection.	
Other information	: No additional risk management measures required.	

SECTION 6: Accidental release measures			
.1. Personal precautions, protective equipment and emergency procedures			
General measures	: Avoid creating or spreading dust. Dust deposited may be vacuum cleaned.		
6.1.1. For non-emergency personnel			
Protective equipment	: Where excessive dust may result, use approved respiratory protection equipment.		
Emergency procedures	: Evacuate unnecessary personnel.		
6.1.2. For emergency responders			
Protective equipment	: Where excessive dust may result, use approved respiratory protection equipment.		
Emergency procedures	: Sweep spilled substance into containers; if appropriate, moisten first to prevent dusting.		
6.2. Environmental precautions			
Prevent entry to sewers and public waters.			
6.3. Methods and material for containment	it and cleaning up		
For containment	: Contain and collect as any solid.		
Methods for cleaning up	: Sweep up spilled material without making dust.		
6.4. Reference to other sections			
See Heading 8. Exposure controls and personal protection.			
SECTION 7: Handling and storage			
7.1 Precautions for safe handling			

Precautions for safe handling	: Provide good ventilation in process area to prevent formation of dust.
Hygiene measures	: Handle in accordance with good industrial hygiene and safety procedures.

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7.2.	Conditions for safe storag	e, including any incompatibilities
Storage	e conditions	: Keep container closed when not in use.
Incomp	patible materials	 ACID (Strong) - vigorous reaction, heat generated; Chlorine Trifluoride reacts violently, producing flame; Phosphorous Pentachloride - incandesces brilliantly. NOTE: Exposure to water may cause this product to slowly hydrate, during which heat may be generated (exothermic reaction).
Prohibi	tions on mixed storage	: Keep away from incompatible materials.

SECTION 8: Exposure controls/personal protection 8.1. Control parameters

MagChem® KF (1309-48-4)			
ACGIH	Local name	Magnesium oxide	
ACGIH	ACGIH TWA (mg/m ³)	10 mg/m ³	
Magnesium oxide (1309-48-4)			
ACGIH	Local name	Magnesium oxide	
ACGIH	ACGIH TWA (mg/m³)	10 mg/m ³	
ACGIH	Remark (ACGIH)	(inhalable fraction)	
ACGIH	Regulatory reference	ACGIH 2019	
OSHA	OSHA PEL (TWA) (mg/m³)	15 mg/m³	
Oxides of silicon, iron, aluminum, and calcium (mixture)			
Not applicable			

8.2. Appropriate engineering controls

Appropriate engineering controls

: Provide local exhaust or general room ventilation to minimize exposure to dust. Avoid dispersal of dust in the air (i.e, clearing dust surfaces with compressed air).

8.3. Individual protection measures/Personal protective equipment

Eye protection:

Safety glasses with side guards should be worn to prevent injury from airborne particles and/or other eye contact with this product. Where excessive dust may result, wear goggles.

Respiratory protection:

In case of inadequate ventilation wear respiratory protection. Use an N95 respirator.

SECTION 9: Physical and chemical pr	operties
9.1. Information on basic physical and ch	emical properties
Physical state	: Solid
Appearance	: Powder.
Color	: white
Odor	: odorless
Odor threshold	: No data available
рН	: No data available
pH solution	: 10.3 saturated aqueous solution
Melting point	: 2827 (2797 - 2857) °C
Freezing point	: No data available
Boiling point	: 3600 °C
Flash point	: Product does not sustain combustion
Relative evaporation rate (butyl acetate=1)	: No data available
Flammability (solid, gas)	: Non flammable.
Vapor pressure	: No data available
Vapor pressure at 50 °C	: 0 hPa
Relative vapor density at 20 °C	: 0

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Relative density	: No data available
Specific gravity / density	: 3.58 g/cm ³ (theoretical density of MgO)
Molecular mass	: 40.3 g/mol
Solubility	: In water, material is partially soluble.
Log Pow	: No data available
Auto-ignition temperature	: No data available
Decomposition temperature	: >1700 °C
Viscosity, kinematic	: No data available
Viscosity, dynamic	: No data available
Explosion limits	: No data available
Explosive properties	: Product is not explosive.
Oxidizing properties	: No data available
9.2. Other information	

VOC content

:0%

SECT	FION 10: Stability and reactivity
10.1.	Reactivity
Reacts	with : Incompatible materials.
10.2.	Chemical stability
Stable	at ambient temperature and under normal conditions of use.
10.3.	Possibility of hazardous reactions
Hazard	lous polymerization will not occur.
10.4.	Conditions to avoid
Keep/S	Store away from incompatible materials.
10.5.	Incompatible materials
	Strong) - vigorous reaction, heat generated: Chloring Trifluoride reacts violently, producing flame: Phosphorous Pentachloride - incandesces

ACID (Strong) - vigorous reaction, heat generated; Chlorine Trifluoride reacts violently, producing flame; Phosphorous Pentachloride - incandesces brilliantly. NOTE: Exposure to water may cause this product to slowly hydrate, during which heat may be generated (exothermic reaction).

10.6. Hazardous decomposition products

If magnesium oxide is heated to the point of volatilization (i.e, >1700 C), magnesium oxide fumes may be generated.

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SECTION 11: Toxicological information

11.1.	Information	on	toxicological	effects	
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Acute toxicity (oral)	: Not classified (Based on available data, the classification criteria are not met)
Acute toxicity (dermal)	: Not classified
Acute toxicity (inhalation)	: Not classified

Magnesium oxide (1309-48-4)		
LD50 oral rat	3870 - 3990 mg/kg	
ATE US (oral)	3870 mg/kg body weight	
Skin corrosion/irritation	: Not classified (Based on available data, the classification criteria are not met)	
Serious eye damage/irritation	: Not classified (Based on available data, the classification criteria are not met)	
Respiratory or skin sensitization	: Not classified (Based on available data, the classification criteria are not met)	
Germ cell mutagenicity	: Not classified (Based on available data, the classification criteria are not met)	
Carcinogenicity	: Not classified (Based on available data, the classification criteria are not met)	
Reproductive toxicity	: Not classified (Based on available data, the classification criteria are not met)	
Specific target organ toxicity – single exposure	: Not classified (Based on available data, the classification criteria are not met)	
Specific target organ toxicity – repeated exposure	: Not classified (Based on available data, the classification criteria are not met)	
Aspiration hazard	: Not classified (Based on available data, the classification criteria are not met)	
Viscosity, kinematic	: No data available	
Likely routes of exposure	: dermal. Inhalation.	

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Symptoms/effects	: Not expected to present a significant hazard under anticipated conditions of normal use. Do not breathe dust.	
Symptoms/effects after inhalation	: Inhalation may cause: irritation, cough, shortness of breath.	
Symptoms/effects after skin contact	: None under normal conditions.	
Symptoms/effects after eye contact	: May cause eye irritation.	
Symptoms/effects after ingestion	: Ingestion generally causes purging of the bowels. Swallowing large amounts may cause bowel obstruction.	

SEC	TION 12: Ecological info	rmation
12.1.	Toxicity	

Magnesium oxide (1309-48-4)	4255 mall
LC50 fish 1	1355 mg/l
EC50 Daphnia 1	190 mg/l
2.2. Persistence and degradability	
MagChem® KF (1309-48-4)	
Persistence and degradability	Not established.
2.3. Bioaccumulative potential	
MagChem® KF (1309-48-4)	
Bioaccumulative potential	Not established.
2.4. Mobility in soil	
No additional information available	
2.5. Other adverse effects	
Other information	: Avoid release to the environment.

SECTION 13: Disposal consideration	ons
13.1. Disposal methods	
Waste disposal recommendations	: Dispose in a safe manner in accordance with local/national regulations.
Ecology - waste materials	: Avoid release to the environment.

SECTION 14: Transport information

Department of Transportation (DOT)

In accordance with DOT

Not regulated.

Transport by sea

Not regulated.

Air transport

Not regulated.

SECTION 15: Regulatory information

15.1. US Federal regulations

Magnesium oxide (1309-48-4)			
Listed on the United States TSCA (Toxic Substances Control Act) inventory			
SARA Section 311/312 Hazard Classes	Immediate (acute) health hazard	No	
	Delayed (chronic) health hazard	No	
	Fire hazard	No	
	Sudden release of pressure hazard	No	
	Reactive hazard	No	

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Magnesium oxide (1309-48-4)

SARA Section 313 - Emission Reporting

Magnesium oxide is not hazardous and is not subject to Form R reporting requirements.

15.2. International regulations

Magnesium oxi	de (1309-48-4)		
Jurisdiction	List	Comment	
Asia Pacific	Asia - PAC		
Australia	Australian Inventory of Chemical Substances (AICS)		
	National Pollutant Inventory	magnesium oxide fume	
<u></u>	Priority Existing Chemicals		
China	Inventory of Existing Chemical Substances (IECSC)		
Japan	Existing and New Chemical Substances (ENCS)	# 1-465; inorganic compounds	
Korea New Zealand	KECI (Chemical Inventory of Korea) Inventory of Chemicals (NZIoC)	KE-22728 HSNO approval	
Phillippines	Inventory of Chemicals and Chemical Substances (PICCS)	HSNO approval	
Europe	EEC International Cosmetics Ingredients Inventory (INCI)	absorbant/ buffering/ opacifying / additives	
Europe	EU REACH pre-registered		
	EU Inventory of Existing Commercial Chemical Substances (EINECS)	215-171-9	
	German Water Hazard Class Substance List	5208	
		Classification: VwVwS	
	Switzerland Giftliste 1 (List of Toxic Substances)	G-2368	
Canada	Canadian Domesticated Substances List (DSL)		
	WHMIS Ingredient List		
United States	ACGIH Thrshold Limit Values (TLV)		
	EPA Pesticide Inert Ingredients		
	FDA Priority-based Assessment of Food Additives (PAFA)		
	FDA Regulations	Use as colorant.	
	High Production Volume Chemicals (HPV)		
	National Toxicology Program Technical Reports List		
	NIOSH Hazard, Toxicology, and Use Information		
	NIOSH Health Hazards		
	NIOSH Recommended Exposure Limits	10 mg/m ³	
	OSHA Permissible Exposure Limits	8 hour TWA: total particulates 15 mg/ m ³	
	Toxic Substances Control Act (TSCA) Inventory		
	Toxic Inventory Update Rule		
	TSCA Section 8A-Preliminary Assessment Information Rule (PAIR)		
Other	Health Hazards	RTECS: OM3850000	
	High Production Volume Chemicals: ICCA		
	High Production Volume Chemicals: OECD		

15.3. US State regulations

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This product can expose you to Lead and Nickel compounds, which are known to the State of California to cause cancer. For more information go to www.P65Warnings.ca.gov.

Component	State or local regulations
Magnesium oxide(1309-48-4)	U.S Idaho - Non-Carcinogenic Toxic Air Pollutants - Acceptable Ambient Concentrations; U.S New Jersey - Right to Know Hazardous Substance List; U.S Pennsylvania - RTK (Right to Know) List

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SECTION 16: Other information

according to Federal Register / Vol. 77,	, No. 58 / Monday, March 26, 2012 / Rules and Regulations		
Revision date	: 04/09/2021		
Data sources : ACGIH 2000.			
	Chemical Inspection & Regulation Service; accessed at: <u>http://www.cirs-</u> reach.com/Inventory/Global_Chemical_Inventories.html.		
	Ind. Exposure & Control Techn. for OSHA Regulated Substances - MgO (fume), March, 1989, pp. 1181-1184		
Krister Forsberg and S.Z. Mansdorf, "Quick Selection Guide to Chemical Protective Clothing", F			
	NIOSH Occupational Health Guide for chemical Substances - Vol. II, September, 1978.		
	REGULATION (EC) No 1272/2008 OF THE EUROPEAN PARLIAMENT AND OF THE COUNCIL of 16 December 2008 on classification, labelling and packaging of substances and mixtures, amending and repealing Directives 67/548/EEC and 1999/45/EC, and amending Regulation (EC) No 1907/2006.		
	RTECS, June 1998.		
	Sax - 8th Ed. TSCA Chemical Substance Inventory. Accessed at http://www.epa.gov/oppt/existingchemicals/pubs/tscainventory/howto.html.		
	US National Library of Medicine National Institutes of Health Haz-Map. Accessed at http://hazmap.nlm.nih.gov		
Other information	: None.		
Abbreviations and acronyms:			
	ACGIH (American Conference of Government Industrial Hygienists)		
	ATE: Acute Toxicity Estimate		
	CAS (Chemical Abstracts Service) number		
	EC50: Environmental Concentration associated with a response by 50% of the test population.		
	GHS: Globally Harmonized System (of Classification and Labeling of Chemicals		
	LD50: Lethal Dose for 50% of the test population		
	OSHA: Occupational Safety & Health Administration		
	TSCA: Toxic Substances Control Act		
	TWA: Time Weighted Average		
NFPA health hazard	: 0 - Materials that, under emergency conditions, would offer no hazard beyond that of ordinary combustible materials.		
NFPA fire hazard	: 0 - Materials that will not burn under typical fire conditions, including intrinsically noncombustible materials such as concrete, stone, and sand.		
NFPA reactivity	: 0 - Material that in themselves are normally stable, even under fire conditions.		

Indication of changes:

Section	Changed item	Change	Comments
15	California Proposition 65 Disclosure	Added	
SDS Prepared by:	The Redstone Group 6077 Frantz Rd. Suite 206 Dublin, Ohio, USA 43017 614.923.7472 www.redstonegrp.com		

This information is based on our current knowledge and is intended to describe the product for the purposes of health, safety and environmental requirements only. It should not therefore be construed as guaranteeing any specific property of the product.